

Work Order ID 62464

Thursday, September 30, 2010 12:44:09 PM



Page 1

Item ID: D2021-101

Accept



Setup Start



Revision ID:

Item Name: Eyebolt

Stop



Start Date: 9/30/2010 Start Qty: 20.00



Cust Item ID:

Required Date: 10/8/2010 Req'd Qty: 20.00

Customer:

Reference:

Approvals:

Process Plan:

H

Date:

10-9-30

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



Small Fab

Memo

0.00

Small Fab

1-Drill as per Dwg

2-Deburr

3-Touch-up with epoxy primer per Dwg

= 7 m-l w/w/21

20X

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

20

101021

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 62464

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Accept

Revision ID:

Item Name: Eyebolt

Start Date: 9/30/2010 Start Qty: 20.00

Required Date: 10/8/2010 Req'd Qty: 20.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

Identify as per dwg & Stock Location: 4

0.00



Packaging

Memo

0.00

Packaging

10/10/22 sf (22)

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/10/22 JF

MF 10-10-22

| W/O: | | WORK ORDER CHANGES | | | | | |
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NOTE: Date & initial all entries

Picklist Print

Thursday, September 30, 2010 12:44:13 PM

Page 1

Work Order ID: 62464



Parent Item: D2021-101



Parent Item Name: Eyebolt


Start Date: 9/30/2010

Required Date: 10/8/2010

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A New Issue 06-05-31 JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| AN43B-7A  EYEBOLT | | Purchased | No | | | 100 | Each | 20.0000 | 1 | 20 | | | |

M-L 10/10/21

Location

Loc Qty

Loc Code

ST362

20

108639 ✓

10

115518 ✓

10

10 X
10 X

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

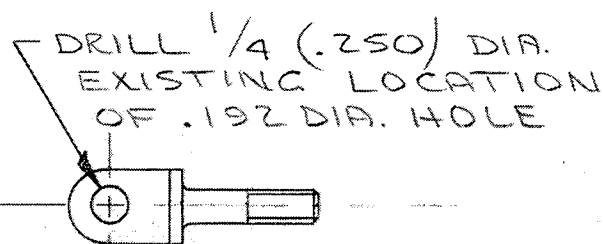
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NOTE: Date & initial all entries

RELEASED
97/04/22 DS

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 62464
BS 10-9-30



D2021-101

MAKE FROM AN 43B-7A EYEBOLT
TOUCH-UP HOLE I.D. WITH EPOXY PRIMER

D2021

| | | | | | | | | | | | | | | | | | |
|-----------------------|--|--|--|---|--|--|--|----------------------------|--|-----------------------------|--|--|--|----------|--|--------------|--|
| REVISION | | THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO. | | RIVET CODE SHALL BE PER NAS 625 | | QTY. REQUIRED | | PART NO. | | ITEM | | DESCRIPTION | | MATERIAL | | SPEC./VENDOR | |
| DRAWN | | | | BASIC CODE | | DIA. DASH NO. W/HEAD NEAR SEC. T/HEAD FAR SIDE | | CONTRACT NO. | | DATE | | CLIENT | | TITLE | | REV. | |
| APPROVED | | | | DOWHOLE DOWHOLE OF SHEETS DOWHOLE | | LENGTH DASH NO. W/HEAD NEAR SEC. T/HEAD FAR SIDE | | DRAWN BRADLEY | | 9/8/81 | | DESIGN BRADLEY | | 9/8/81 | | EYEBOLT | |
| DESCRIPTION OF CHANGE | | REQUIREMENTS - UNLESS OTHERWISE SPECIFIED | | BASIC CODES | | | | CHECKED | | | | CODE | | DOW. NO. | | D2021 | |
| | | GENERAL | | 1. TOLERANCES - SEE 4.030 | | 2. ANGLES - SEE 2.010 | | 3. PARALLELISM - SEE 2.025 | | 4. ECCENTRICITY - SEE 2.030 | | 5. SYMMETRY ABOUT ALL MFC CENTRE LINES 005 | | SCALE | | SHT 1 OF 1 | |
| | | UNITS | | REPORT ALL DISCREPANCIES - DO NOT SCALE | | | | | | | | | | | | | |

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